

# Anhui Leao New Materials Technology Co., Ltd

**TEST Report** 

#### **SCOPE OF WORKS**

<Type of Testing – FIBER CEMENT BOARD> Referenced: High Quality Panel

#### **REPORT NUMBER**

230925139GZU-002

ISSUE DATE REVISED DATE

1/26/2024

#### **PAGES**

20

Intertek Testing Services Spenzhen Itd. Guangzhou Branch

#### **DOCUMENT CONTROL NUMBER**

TTRF-EN12467-a

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Room 4103 & 4203, No. 63, Punan Road, Huangpu District, Guangzhou, Guangdong Province, China

Report Date: 1/26/2024

Tel: 020-82139688 Fax: 020-32157538

Website: www.intertek.com

# **Test Report**

Report Number:230925139GZU-002

**Applicant:** Anhui Leao New Materials Technology Co., Ltd

Applicant Address: Qilihe Village, Chihe Town, Dingyuan County, Chuzhou City, Anhui, China

# **Sample Information As Declaration:**

Product Name: FIBER CEMENT BOARD

Referenced: High Quality Panel

Trade Mark: /

Model or Type reference: 8mm, 9mm, 10mm, 12mm, 15mm, 18mm, 20mm, 22mm and 24mm

Manufacturer: Anhui Leao New Materials Technology Co., Ltd

Manufacturer Address: Qilihe Village, Chihe Town, Dingyuan County, Chuzhou City, Anhui, China

Intend Use: external wall finishes
Ratings: Reaction to fire Class A1

Weather resistance: Category A

Bending strength (Wet condition): Class 3; Method of installation: Large size sheet

Dimensional tolerance: Level I

Sample ID: S230925139GZU.001

Date Received: 09/25/2023

Date Test Conducted: From 10/9/2023 to 12/19/2023

Status As Sample Received: Sample received was in good condition

#### **General remarks:**

This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to permit copying or distribution of this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.

Throughout this report a comma (point) is used as the decimal separator.

When determining the test result, measurement uncertainty has been considered.

The clause which indicated with \* is the subcontract test item.

<sup>&</sup>quot;(See remark #)" refers to a remark appended to the report.

<sup>&</sup>quot;(See Appendix #)" refers to an appendix appended to the report.



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# **Test Report**

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**Testing Information** 

Standard: EN 12467:2012+A2:2018

Test lab: Intertek Testing Services Shenzhen Ltd. Guangzhou

Branch

Test lab address: Room 4103 & 4203, No. 63, Punan Road, Huangpu

District, Guangzhou, Guangdong Province, China

Possible test case verdicts:

Test case does not apply to the test object: N/A

Test object does meet the requirement: P(Pass)

Test object does not meet the requirement: F(Fail)

#### **Conclusion:**

The submitted samples were tested and found to **COMPLY WITH** applicable requirements of EN 12467:2012+A2:2018.

#### **General Product information**

Submitted samples are fiber cement board, intended use as internal wall and ceiling finishes. The product includes 8mm, 9mm, 10mm, 12mm, 15mm, 18mm, 20mm, 22mm and 24mm in thickness, the client claimed that all the models are the same in formula, density, product process and material (cement, cellulose fibre and quartz sand), the only difference is thickness.

All test results based on 8mm and 24mm thickness.

Reaction to fire (Class A1) was conducted by UKAB No. 2822 Efectis UK/Ireland.

See Appendix C for products' appearance.



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Copy of marking plate and summary of test results (information/comments):

Only example for specified model: 8mm(thickness)



Anhui Leao New Materials Technology Co., Ltd Qilihe Village, Chihe Town, Dingyuan County, Chuzhou City, Anhui, China

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XXXXX-CPR-2024/01/26

#### EN 12467:2012+A2:2018

Fiber cement board for external wall finishes

NT

Length 2440mm, Width 1220mm, Thickness 8mm

Mechanical resistance: A3

Reaction to fire: A1

Water impermeability: No water drops Release of dangerous substances: NPD

Durability against:

Warm water: RL>=0,75 Soak/ dry: RL>=0,75Freeze-thaw: RL>=0,75 Heat-rain: **Pass** 

#### Note:

- 1. If the UKCA marking is reduced or enlarged the proportions given in the above graduated drawing must be respected.
- 2. The various components of the UKCA marking must have substantially the same vertical dimension, which may not be less than 5 mm.
- 3. UKCA marking and label shall be affixed visibly, legibly and indelibly.
- 4. "XXXXX-CPR-2024/01/26" should be the reference number of the DoP.

#### Summary of testing:

The submitted samples were tested and found to comply with applicable requirements of EN 12467:2012+A2:2018.



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# Test Items, Method and Results:

	EN 12467:2012+A2:2018				
Clause	Requirement - Test	Result - Remark	Verdict		
5	REQUIREMENTS				
5.1	General		•		
5.1.1	Composition Sheets shall consist essentially of cement or a calcium silicate formed by a chemical reaction of a siliceous and a calcareous material, reinforced by fibres. The cement shall comply with EN 197-1 or with technical specifications relevant in the country of use.  This European Standard covers fibre-reinforced cement flat sheets of type NT. The reinforcing fibres shall be one or more of the following forms:  —discrete elements randomly dispersed; —continuous strands or tapes; —nets or webs.  Process aids, fillers, aggregates and pigments may be added.	Claimed composition: Cement, Cellulose fibre, Quartz sand; and the cement complied with EN 197-1. Applicant declaration: no asbestos contained.	-		
5.1.2	Appearance and finish The exposed face of the sheets can be with or without texture. The sheets can be coloured or left in their natural colour. The sheets can also receive adherent coloured or uncoloured coatings on their surface. Variations of the surface appearance which do not impair the fitness for purpose of the sheets are permitted. The sheets may be supplied with holes for fixing and/or cut to size.	Model: 8mm: No major defect was found. Model: 24mm: No major defect was found.	Р		
5.2	Classification	1	1		

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EN 12467:2012+A2:2018				
Clause	Requirement - Test	Result - Remark	Verdict	
5.2.1	General Sheets covered by this document are divided into: —four categories in accordance with their weather resistance (see 5.2.2 to 5.2.5); —five classes in accordance with their bending strength (see 5.4.3); —two groups of sizes in accordance with their method of installation (see 5.2.6); — two levels in accordance with their dimensional tolerances (see 5.3.4). Type tests for each category are specified in Table 7.	Model: 8mm: Weather resistance: Category A Bending strength (wet condition): Class 3 Method of installation: Large size sheet Level of tolerance: Level I  Model: 24mm: Weather resistance: Category A Bending strength (wet condition): Class 3 Method of installation: Large size sheet Level of tolerance: Level I		
5.3	Dimensions and tolerances			
5.3.1	General There are two levels of tolerances for length, width, straightness and squareness of edges. Sheets shall comply with the requirements of the same level for the four sets of tolerances.	Refer to below clause 5.3.2 to 5.3.5.	-	
5.3.2	Nominal length and width The manufacturer shall specify the nominal length and width of the sheets.	1220*2440mm	-	
5.3.3	Thickness The manufacturer shall specify the nominal thickness of the sheets.	8mm, 9mm, 10mm, 12mm, 15mm, 18mm, 20mm, 22mm and 24mm	-	
5.3.4	Tolerance on nominal dimensions		_	



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		EN 124	67:2012+A2:	2018	
Clause	Requirement - Test			Result - Remark	Verdict
5.3.4.1	Tolerance on length ar Tolerance on length ar accordance with Table  Nominal dimension a<= 600mm 600mm <a<=1000 1000mm<a<="1600" 1600mm<a="" a="" is="" nomi<="" td="" the=""><td>on a Level I  ±3mm  mm ±3mm</td><td>Level II  ±4mm  ±5mm  ±0,5% a  ±8mm</td><td>Model: 8mm: Average Length: 2438mm Deviation: -2mm Average Width: 1219mm Deviation: -0,1%  Model: 24mm: Average Length: 2439mm Deviation: -1mm Average Width: 1219mm Deviation: -0,1%</td><td>Р</td></a<=1000>	on a Level I  ±3mm  mm ±3mm	Level II  ±4mm  ±5mm  ±0,5% a  ±8mm	Model: 8mm: Average Length: 2438mm Deviation: -2mm Average Width: 1219mm Deviation: -0,1%  Model: 24mm: Average Length: 2439mm Deviation: -1mm Average Width: 1219mm Deviation: -0,1%	Р
5.3.4.2	Tolerance on thickness For non-textured sheets, tolerance shall be in accordance with Table 2.   e <=6mm		Model: 8mm: Thickness: 8,3mm Deviation: 3,8%~-4,6%  Model: 24mm: Thickness: 24,8mm Deviation: 0,03mm~1,03mm	Р	
5.3.5.1	Straightness of edges The tolerance on the s defined as a percentag of the relevant dimens shall be in accordance appropriate level.  Level I 0,1%	e of the length o	of the edge vidth), and	Model: 8mm: Straightness of edge: 0,01%  Model: 24mm: Straightness of edge: 0,01%~0,02%  Complied Level I	Р
5.3.5.2	Squareness of edges The tolerances on squa accordance with Table Level I 2mm/m			Model: 8mm: Squareness of edge: 0,14 mm/m ~0,33 mm/m  Model: 24mm: Squareness of edge: 0,16 mm/m ~0,31 mm/m  Complied Level I	Р



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# Test Items, Method and Results:

	EN 12467:2012+A2:	2018	
Clause	Requirement - Test	Result - Remark	Verdict
5.4.1	General Mechanical and material properties are normally determined on sheets as delivered. The results shall be indentified as applying to coated or uncoated material.	Refer to below clause 5.4.1 to 5.4.6.	_
5.4.2	Apparent density The manufacturer shall specify in his literature the minimum apparent density for each category of sheet. When tested in accordance with the method specified in 7.3.1 the density shall be not less than this value.	No claims Model: 8mm: Apparent density: 1,450g/cm³ Measured: 1,402g/cm³ to 1,479g/cm³  Model: 24mm: Apparent density: 1,530g/cm³ Measured: 1,500g/cm³ to 1,573g/cm³	
5.4.3	Moisture movement The manufacturer's literature shall state the percentage value of linear sheet moisture movement measured when the sheet is exposed to a relative humidity change from 30 % to 90 %. The stated value shall be determined in accordance with 7.3.7 using the test method given in Annex C.	Model: 8mm: The percentage value of linear sheet moisture movement: 0,05%  Model: 24mm: The percentage value of linear sheet moisture movement: 0,04%	-

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# Test Items, Method and Results:

			EN 12467:2012+A2:	2018	
Clause	Re	quirement - 1	Test Test	Result - Remark	Verdict
5.4.4	Mechanical characteristics –Bending strength (MOR) – Modulus of elasticity (MOE) When tested as specified in 7.3.2, the minimum modulus of rupture of the sheets, expressed in megapascals, shall be as specified in Table 6. The MOR shall be the average of the values obtained from testing the sample in both directions. Category A and B sheet strengths are specified in the wet condition (see Table 10). Category C and D sheet strengths are specified in the ambient condition (see Table 10).  Classes  min. MOR in the wet condition, MPa  Category A & B  1		us of elasticity (MOE) specified in 7.3.2, the minimum ture of the sheets, expressed in hall be as specified in Table 6. The he average of the values obtained the sample in both directions. B sheet strengths are specified in hon (see Table 10). D sheet strengths are specified in hidition (see Table 10).  min. MOR in the wet condition, MPa  Category A & B  4  7  13  18	Category A Wet condition: Model 8mm: MOR average: 14,6MPa, minimum: 13,5MPa Class 3 MOE average: 9920MPa Standard deviation: 1020MPa  Model 24mm: MOR average: 16,4MPa, minimum: 15,3MPa Class 3 MOE average: 14560MPa Standard deviation: 610MPa	_
5.4.5	Water impermeability for Categories A, B and D When tested in accordance with 7.3.3, traces of moisture may appear on the under surface of the sheet, but in no instance shall there be any formation of drops of water.		Model: 8mm: No formation of drops of water after being tested. Model: 24mm: No formation of drops of water after being tested.	Р	
5.4.6	Water vapour permeability for Category D		ermeability for Category D	The products belong to Category A, Not applicable.	N/A
5.5	Du	rability requi	rements		
5.5.1	Mechanical and material properties are normally determined for sheets as delivered. The results shall be identified as applying to coated or uncoated material. The performance of the coating in the following tests shall not be considered in the assessment of the product.		sheets as delivered. The results ed as applying to coated or rial. The performance of the coating tests shall not be considered in the		-

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	EN 12467:2012+A2:	2018	
Clause	Requirement - Test	Result - Remark	Verdict
5.5.2	Freeze-thaw for categories A, B and D When tested in accordance with 7.4.1, after 100 freeze-thaw cycles for Category A and 25 cycles for Category B and D, the ratio RL as defined in 7.4.1.4 shall be not less than 0,75.	Model: 8mm: Wet condition: MOR average: 15,2MPa, minimum: 14,6MPa RL=1,02 Model: 24mm: Wet condition: MOR average: 22,5MPa, minimum: 21,0MPa RL=1,31	Р
5.5.3	Heat-rain for categories A and B When tested in accordance with 7.4.2,after 50 heat-rain cycles for Category A and 25 cycles for Category B, any visible cracks, delamination, warping and bowing or other defects in the sheets shall not be of such a degree as to affect their performance in use. Water tightness is tested according to 5.4.5. Warping and bowing are visually assessed.	Model: 8mm and 24mm  1. No formation of drops of water;  2. No visible cracks, delamination, warping and bowling or other defects were found in the sheets.	Р
5.5.4	Warm water for categories A, B, C and D When tested in accordance with 7.3.5, after 56 days at 60°C, the ratio RL as defined in 7.3.5.4 shall be not less than 0, 75.	Model: 8mm: MOR average: 15,9MPa, minimum: 14,9MPa RL=1,05  Model: 24mm: MOR average: 17,1MPa, minimum: 16,3MPa RL=1,01	Р
5.5.5	Soak-dry for categories A, B, C and D When tested in accordance with 7.3.6, after 50 soak-dry cycles for category A and 25 cycles for Category B, C and D the ratio RL as defined in 7.3.6.4 shall be not less than 0, 75.	Model: 8mm: MOR average: 16,1MPa, minimum: 15,0MPa RL=1,06  Model: 24mm: Wet condition: MOR average: 17,0MPa, minimum: 16,1MPa RL=1,00	Р



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	EN 12467:2012+A2:	2018	T		
Clause	Requirement - Test	Result - Remark	Verdict		
5.6	Fire and safety				
5.6.1*	Reaction to fire When subject to regulatory requirements, the reaction to fire of the sheets shall be declared in accordance with 7.5.	Class A1, refer to Annex A: copy of the report (Issue by: UKAB 2822)	Р		
5.6.2	Release of dangerous substances For products containing substance(s) defined in Council Directive 76/769/EEC, the content shall be declared by the manufacturer. This applies to substances contained in the original formulation or created during the manufacturing process. In addition see Annex ZA.	Applicant with written declaration that the product does not contain/release of any hazardous substances including asbestos.	-		
5.7	Product information The manufacturer shall include the following in his literature: a) designation of the sheet: type of product: NT (see 5.1.1); name of the sheet, category, class, level of tolerances; b) nominal values for: thickness length and width c) minimum apparent density d) instructions relevant to the handling and installation.	See "Copy of marking plate", instruction was not provided.	-		
6	Assessment and verification of constancy of perform	nance — AVCP	<u> </u>		
6.1	General The compliance of fibre-cement flat sheets with the requirements of this standard and with the performances declared by the manufacturer in the DoP shall be demonstrated by: —determination of the product type; —factory production control by the manufacturer, including product assessment.  The manufacturer shall always retain the overall control and shall have the necessary means to take responsibility for the conformity of the product with its declared performance(s).				



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# Test Items, Method and Results:

	EN 12467:2012+A2:2018				
Clause	Requirement - Test	Result - Remark	Verdict		
6.2	Type testing Type tests shall be carried out on products as delivered. If several formats or sizes of the same category and class are being produced from the same composition and by the same production method, type tests only need to be carried out on maximum and minimum thickness. If the ratio of the maximum to minimum thickness is greater than three then an additional intermediate thickness shall be tested.	Refer to clause 5.3 to 5.6	Р		
6.3	Factory product control (FPC) The manufacturer shall establish, document and maintain a FPC system to ensure that the products placed on the market comply with the declared performance of the essential characteristics. The FPC system shall consist of procedures, regular inspections and tests and/or assessments and the use of the results to control raw and other incoming materials or components, equipment, the production process and the product. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures. Manufacturers having an FPC system, which complies with EN ISO 9001 and which addresses the provisions of the present European Standard are considered as satisfying the FPC requirements of the Regulation (EU) No 305/2011.	Factory operates in accordance with ISO 9001(please refer to Annex B of ISO 9001 certificate which is submitted by the applicant), and is deemed to satisfy the requirement of FPC.	Р		

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## Appendix A\*: Copy of Test Report (Issued by: UKAB 2822)



Efectis UK/Ireland

EFECTIS UK/Ireland Limited Shore Road - Newtownabbey Co Antrim - BT 37 0QB United Kingdom Tel: +44(0)2890368766 Fax: +44(0)2890 368726

**CLASSIFICATION REPORT** 

#### REACTION TO FIRE - CLASSIFICATION REPORT No EUI-23-000774

## 1. INTRODUCTION

This classification report defines the classification assigned to High Quality Panel in accordance with the procedures given in BS EN 13501-1:2018.

#### REACTION TO FIRE CLASSIFICATION IN ACCORDANCE WITH BS EN 13501-1:2018

Anhui Leao New Materials Technology Co., Ltd Sponsor:

Qilihe Village, Chihe Town,

Dingyuan County 510663

Chuzhou City, Anhui

China

Prepared by: Efectis UK/Ireland

Jordanstown Campus Firesert building (B27) Newtownabbey BT37 0QB United Kingdom

2822 Notified Body No:

Product name: Fibre cement board

Referenced: High Quality Panel

EUI-23-000774 Classification report No.:

Issue number:

Date of issue: December 08, 2023

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CLASSIFICATION REPORT

#### 2. DOCUMENT TRACKING

Revision Index.	Modification
0	Original document

## 3. DESCRIPTION OF THE PRODUCT

The product, High Quality Panel, is defined as a fibre cement board (according to harmonized product standard BS EN 12467:2012+A2-2018 - Fibre-cement flat sheets - Product specification and test methods)

The product, High Quality Panel, is described below or is described in the reports provided in support of classification listed in 3.1.

	Product description		
Trade mark	Fibre cement board		
Referenced: High Quality Panel  Anhui Leao New Materials Technology Co., Ltd Qilihe Village, Chihe Town, Dingyuan County 510663 Chuzhou City, Anhui China			
Composition	Fibre cement board made of 37.5% cement, 7.5% cellulose fibre and 55% quartz sand		
Thickness	8 mm		
Mass per unit area 11.8 kg/m <sup>2</sup>			
Density	1470 kg/m³		
Colour	Off white		

## 4. REPORTS AND RESULTS IN SUPPORT OF THIS CLASSIFICATION

#### 4.1. REPORTS

Name of Laboratory	Name of sponsor	Report ref. no	Test method and date field of application rules and date
EFECTIS UK/Ireland	Anhui Leao New Materials Technology Co., Ltd	EUI-23-HC-000774	BS EN ISO 1716:2018
EFECTIS France	Anhui Leao New Materials Technology Co., Ltd	EFR-23-004875-NC	NF EN ISO 1182 : 2020



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CLASSIFICATION REPORT

#### 4.2. RESULTS

Test method and	Parameter No. Tests	No Toete	Results	
test number			Continuous parameter - mean (m)	Compliance with parameters
BS EN ISO 1716:2018 EUI-23-HC- 000774	PCS (MJ/kg) GCV (MJ/kg)	3	0.8	-
NF EN ISO 1182 :	Temperature rise		2	-
2020 EFR-23-004875-	Δm (%) Mass loss	5	16	-
NC  NC  a) Not for extended	tf (s) Duration of sustained flaming		-	-

<sup>(-)</sup> means not applicable

#### 5. CLASSIFICATION AND FIELD OF APPLICATION

#### 5.1. REFERENCE OF CLASSIFICATION

This classification has been carried out in accordance with BS EN 13501-1:2018.

#### 5.2. CLASSIFICATION

The product, High Quality Panel, in relation to its reaction to fire behaviour is classified:

The format of the reaction to fire classification for construction products excluding floorings and linear pipe thermal insulation products is:

Fire behaviour
A1

i.e. A1

Reaction to fire classification	A1

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**CLASSIFICATION REPORT** 

#### 5.3. FIELD OF APPLICATION

According to harmonized product standard **BS EN 12467:2012+A2-2018** - Fibre-cement flat sheets - Product specification and test methods, this classification is valid for the following product parameters:

Thickness Density Type of product Asymmetry Colour Valid for the thickness of 8 mm or greater.
Valid for the density of 1470 kg/m³ ± 150 kg/m³
Valid for product as described in 3.2
Valid for fire on both sides
Valid for tested colour (off white)

Valid for the same type, but with different dimensions of length and Size

width.

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CLASSIFICATION REPORT

#### 6. LIMITATIONS

This classification document does not represent type approval or certification of the product.

"The classification assigned to the product in this report is appropriate to a declaration of conformity by the manufacturer within the context of system 3 attestation of conformity and UKCA/UKNI marking under the Construction Products Regulation.

The manufacturer has made a declaration, which is held on file. This confirms that the products design requires no specific processes, procedures or stages (e.g. no addition of flame-retardants, limitation of organic content, or addition of fillers) that are aimed at enhancing the fire performance in order to obtain the classification achieved. As a consequence the manufacturer has concluded that system 3 attestation is appropriate.

The test laboratory has, therefore, played no part in sampling the product for the test, although it holds appropriate references, supplied by the manufacturer, to provide for traceability of the samples tested."

SIGNED

Mohamad Aloulou In charge of the Test

Project Leader

APPROVED

Damien Flammier Technical Manager

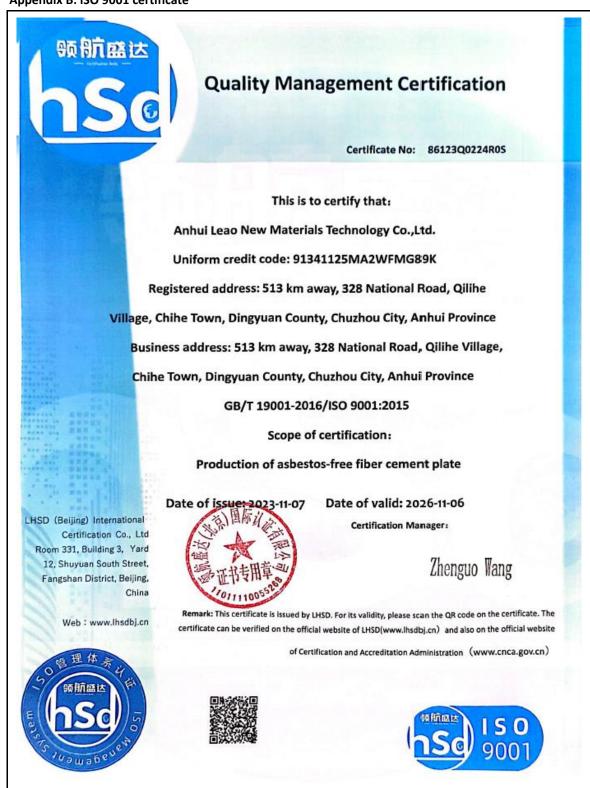
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#### Appendix B: ISO 9001 certificate

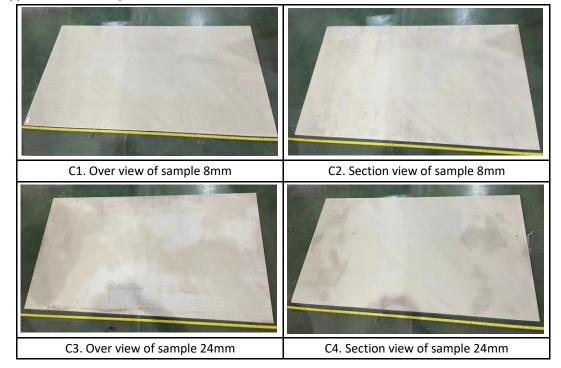




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# **Appendix C: Product photo**





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**Appendix D: Revision history** 

Approved by:

Drafted by:

Name: Jeff Deng

Title: Manager

Name: Kelming Wang

Title: Project Engineer

## **Revision:**

Report No.	Date	Changes	Author	Reviewer
230925139GZU-002	1/26/2024	First issue	Kelming Wang	Jeff Deng

\*

The End of Report

