# **CNV** Series

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#### **General Agency**

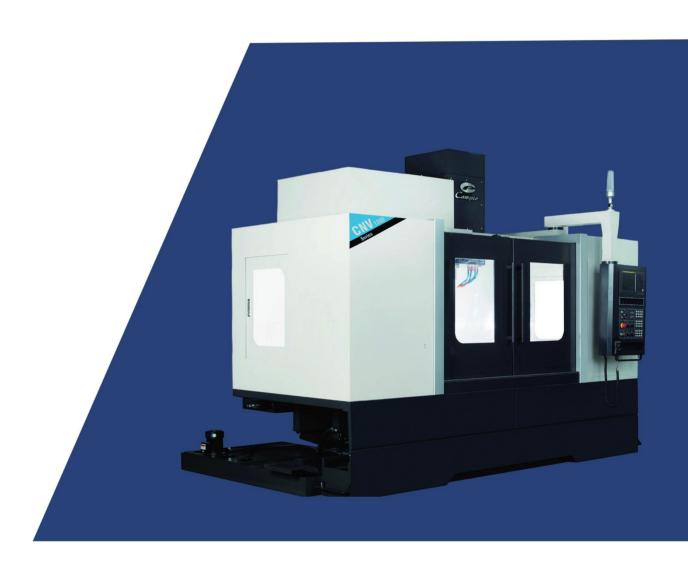
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Campro www.shanghaizopo.com

## **Company Profile**



Established in 2003, Campro has been actively engaged in the CNC equipment industry for over two decades. As a national high-tech enterprise, the company consistently prioritizes technological innovation as its core driver, focusing on building an integrated high-end equipment ecosystem that combines independent R&D, intelligent manufacturing, and service solutions. Its products and services mainly focus on high-end industries such as new energy vehicles `aerospace `semiconductors and ships, which effectively promote customers to achieve industrial upgrading and efficiency improvement.

Looking ahead, the company will uphold its core values of "integrity-driven innovation and excellence through dedication" actively aligning with national strategies for high-end equipment development. By leveraging its exceptional product performance and service capabilities, Campro aims to propel the domestic manufacturing industry toward high-quality and intelligent advancement, striving to establish itself as a benchmark enterprise in the CNC equipment sector.



>> Cross Strait research and development, production, and global synchronized sales



Campro Precision Machinery (Jiaxing) Co., Ltd.

Taiwan Plant, Taichung Precision Machinery Park





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#### 900/1100/1300/1280

## CNV Series

High-Efficiency Vertical Machining Center



• Reliable performance from high-speed, high-rigidity design

The new CNV series retains the robust structure characteristic of Kaibo. Not only does it perform well, but it also enhances Z-axis speed.

It is prepared for users' high-efficiency machining and automation layouts.

High-rigidity body designed with FEM analysis technology

Using EEM finite element analysis technology, the machine structure is adjusted and optimized to achieve high rigidity.

It realizes high adaptability and efficiency from heavy cutting to high-speed cutting.

#### Parameter List

| Model/I  | Project   | Unit                            | CNV-900                                     | CNV-1100                                     | CNV-1300                                     | CNV-1280                                    |
|--|---|---------------------------------|---|--|--|---|
| Travel   |   |                                 |   |  |  |   |
| X-axis trave   |   | mm                              | 900   | 1100   | 1300   | 1280  |
| Y-axis trave   |   | mm                              | 560   | 580  | 600  | 650   |
| z-axis travel  |   | mm                              | 560   | 560  | 610  | 630   |
| Distance from spindle<br>nose to table surface<br>Distance from spindle<br>center to column rail surface |   | mm                              | 90-650                                      | 90-650                                       | 80-690                                       | 100-730                                     |
|  |   | <sub>e</sub> mm                 | 646   | 646  | 686  | 725   |
| Table  | armi ran sarrac   |                                 |   |  |  |   |
| Table area   |   | mm                              | 1000 x550                                   | 1200 x550                                    | 1400 x600                                    | 1380 x650                                   |
| Maximum ta<br>load capacit   |   | kg                              | 600   | 700  | 900  | 1200  |
| T-slot < wid<br>quantity x p   | lth x   | mm                              | 18x5x100                                    | 18x5x100                                     | 18x5x100                                     | 18x5x100                                    |
| Spindle  |   |                                 |   |  |  |   |
| Maximum s  | pindle speed  | rpm                             | 10000                                       | 10000  | 10000  | 10000                                       |
| Spindle drive method   |   |                                 | Belt  | Belt   | Belt   | Belt  |
| Spindle taper  |   |                                 | NO.40                                       | NO.40  | NO.40  | NO.40                                       |
| Spindle bearing inner diameter   |   | mm                              | 70  | 70   | 70   | 70  |
|  | ic tool chan  | ger syst                        | em  |  |  |   |
| Tool holder type   |   | type                            | ВТ  | ВТ   | ВТ   | ВТ  |
| Tool storage capacity  |   | pcs.                            | 24  | 24   | 24   | 24  |
| Maximum tool diameter<br>< no adjacent tool >  |   | mm                              | Ø 80< Ø 150>                                | Ø 80< Ø 150>                                 | Ø 80< Ø 150>                                 | Ø 80< Ø 150>                                |
| Maximum tool length  |   | mm                              | 250   | 250  | 250  | 250   |
| Maximum to   | ool weight  | kg                              | 7   | 7  | 7  | 7   |
| Tool selection method  |   |                                 | Random storage<br>method                    | Random storage method                        | Random storage<br>method                     | Random storag                               |
|  |   |                                 |   |  | 2.5  |   |
| 0.1  | Tool-to-tool  | sec.                            | 2.5   | 2.5  | 2.5  | 2.5   |
| 24 tools   |   |                                 | 2.5   | 5  | 5  | 2.5   |
|  | Tool-to-tool Point-to-poir                                  |                                 |   |  |  |   |
| Feed rate  | Point-to-poir   |                                 |   |  |  |   |
| 24 tools  Feed rate  Rapid feed  | Point-to-poir   | t sec.                          | 5   | 5  | 5  | 5   |
| Feed rate<br>Rapid feed  | Point-to-poin  X, Y axis  Z axis                            | m/min.                          | 36  | 5  | 36   | 36  |
| Feed rate<br>Rapid feed<br>Cutting feed  | Point-to-poin  X, Y axis  Z axis                            | m/min. m/min. mm/               | 5<br>36<br>30                               | 5<br>36<br>30                                | 5<br>36<br>30                                | 5<br>36<br>24                               |
| Feed rate Rapid feed Cutting feed Other spe  | Point-to-poin  X, Y axis  Z axis  ecifications              | m/min. m/min. mm/               | 5<br>36<br>30                               | 5<br>36<br>30                                | 5<br>36<br>30                                | 5<br>36<br>24                               |
| Feed rate Rapid feed Cutting feed Other spe  | Point-to-poin  X, Y axis  Z axis  ecifications              | m/min. m/min. mm/ min.          | 5<br>36<br>30<br>10000                      | 5<br>36<br>30<br>10000                       | 5<br>36<br>30<br>10000                       | 36<br>24<br>10000                           |
| Feed rate  Rapid feed  Cutting feed  Other specific space   width x de                                   | Point-to-poin  X, Y axis  Z axis  ecifications  epth >      | m/min. m/min. mm/ min. mm/ min. | 5<br>36<br>30<br>10000<br>3150x2500         | 5<br>36<br>30<br>10000<br>3450 x2500         | 5<br>36<br>30<br>10000<br>3950 x2760         | 5<br>36<br>24<br>10000<br>4000x2770         |
| Feed rate  Rapid feed  Cutting feed  Other speces width x de Machine we                                  | Point-to-poin  X, Y axis  Z axis  ecifications  epth > ight | m/min. m/min. mm/ min. mm       | 5<br>36<br>30<br>10000<br>3150x2500<br>6700 | 5<br>36<br>30<br>10000<br>3450 x2500<br>7000 | 5<br>36<br>30<br>10000<br>3950 x2760<br>7500 | 5<br>36<br>24<br>10000<br>4000x2770<br>8500 |

Maximum spindle speed: The maximum speed is sometimes limited by the fixtures and tools used.

The actual values of power supply, air pressure source, machine weight, and dimensions may vary from the above figures due to differences in optional configurations and peripheral equipment.

CNV

Series

## Standard/Optional Features List

| Model type                         | CNV-900 | CNV-1100 | CNV-1300 | CNV-1280 |
|------------------------------------|---------|----------|----------|----------|
| 10000RPM Belt-Driven Spindle       | •       | •        | •        | •        |
| Front Ring Jet Spindle             | •       | •        | •        | •        |
| Three-Axis Screw Pre-Tension       | •       | •        | •        | •        |
| Air Pressure Unit                  | •       | •        | •        | •        |
| Air Gun Cover Unit                 | •       | •        | •        | •        |
| Water Gun Unit                     | •       | •        | •        | •        |
| Spindle Air Blow System            | •       | •        | •        | •        |
| Spindle Oil Chiller                | •       | •        | •        | •        |
| Three-Axis Telescopic Cover        | •       | •        | •        | •        |
| Electrical Cabinet Air Conditioner | •       | •        | •        | •        |
| Automatic Tool Changer             | •       | •        | •        | •        |
| Automatic Lubrication System       | •       | •        | •        | •        |
| Machine Work Light                 | •       | •        | •        | •        |
| Three-Color Warning Light          | •       | •        | •        | •        |
| Automatic Power Off                | •       | •        | •        | •        |
| Base Chip Flushing                 | 0       | 0        | 0        | 0        |
| Belt-Driven Spindle 12000RPM       | 0       | 0        | 0        | 0        |
| Direct-Drive Spindle 10000RPM      | 0       | 0        | 0        | 0        |
| Direct-Drive Spindle 12000RPM      | 0       | 0        | 0        | 0        |
| Direct-Drive Spindle 15000RPM      | 0       | 0        | 0        | 0        |
| Built-In Spindle 16000-40000RPM    | 0       | 0        | 0        | 0        |
| Spindle High-Pressure Water Outlet | 0       | 0        | 0        | 0        |
| 20/50/70BĀR Automation Interface   | 0       | 0        | 0        | 0        |
| Tool Magazine Automatic Door       | 0       | 0        | 0        | 0        |
| Three-Axis Linear Scale            | 0       | 0        | 0        | 0        |
| Tool Breakage Detection            | 0       | 0        | 0        | 0        |
| Cutting Fluid Thermostat           | 0       | 0        | 0        | 0        |
| Workpiece Measurement System       | 0       | 0        | 0        | 0        |
| Chip Conveyor                      | 0       | 0        | 0        | 0        |
| Special Material Chip Conveyor     | 0       | 0        | 0        | 0        |
| Oil Mist Collector                 | 0       | 0        | 0        | 0        |
| Tool Length Measurement            | 0       | 0        | 0        | 0        |
| Rotary Table                       | 0       | 0        | 0        | 0        |
| BT50 Spindle                       | ×       | 0        | 0        | 0        |
| Voltage Stabilizer                 | 0       | 0        | 0        | 0        |

## **Production Technical Capabilities**















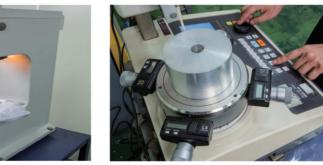
Industry-leading machine tools ensure machining precision

# Quality Control Center

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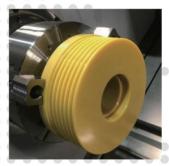


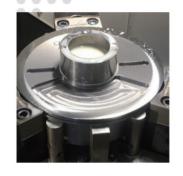


## **Automated Lines and Turnkey Cases**

Application Delivery Capability - Turnkey Experience



















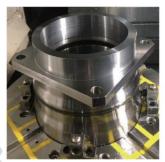






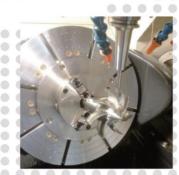








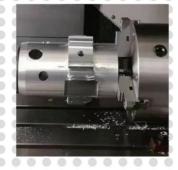




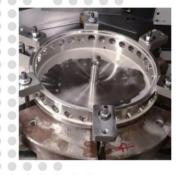














































### **After-Sales Service**

The company uses its Jiaxing factory as the inland service headquarters, with an after-sales team totaling approximately 30 people. Offices are established in North China (Beijing), Central China (Wuhan), South China (Guangzhou), Southwest China (Chongqing), Northwest China (Xi' an), and East China (Qingdao). These offices stock nearly 100,000 yuan worth of routine machine parts, fully ensuring the timeliness and effectiveness of after-sales services.

After-Sales Team

About 30 people

Regular spare parts for the office, nearly 100000 yuan

Our after-sales commitment: A 12-month warranty for the entire machine and an 18-month warranty for the system, calculated from the acceptance date of Kaibo Precision Machinery equipment purchase. Any malfunctions caused by machine quality

Even after the warranty expires, the company charges only for the cost of replacement parts. Service personnel will conduct regular user follow-ups (quarterly) to maintain theequipment. If cumulative downtime due to malfunctions during the warranty period reaches five days, the warranty period will be extended by the accumulated downtime.

